

# Instruction section defrosting, TBLZ-1-79 **SILVER C PX 004-080**

## 1. General

The section defrosting module is used to control the damper actuators for section defrosting of the plate heat exchanger in SILVER C PX 004-080.





### 2. Installation

#### Module

The module is mounted in an appropriate space close to the air handling unit.

#### **Temperature sensor**

Two temperature sensors of the type PT1000 are required, one for each heat exchanger section. Temperature sensor TBLZ-1-80 is available as an accessory, see separate instruction.

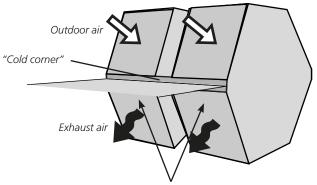
For SILVER C size 014 - 080 the temperature sensors are placed in the lower heat exchange sections.

The temperature sensors are placed in the heat exchanger's exhaust air side.

The temperature sensor's sensor element is **inserted into** the exhaust side in each heat exchanger section, approx. 100 mm down from the "cold corner" and centred sideways.

The temperature sensors are secured appropriately, for example with weatherproof tape.

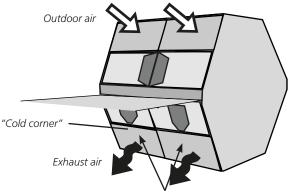
Size 04 - 12



Sensor placement, one sensor in each heat exchanger section (x 2) on the exhaust air side, 100 mm down from the cold corner and centred sideways.

**Note:** The sensors are inserted into the heat exchanger section!

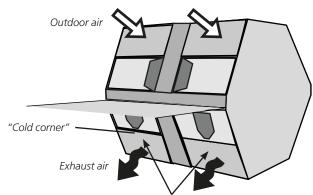
Size 40+ - 80



Sensor placement, one sensor in each heat exchanger section (x 2) on the exhaust air side, 100 mm down from the cold corner and centred sideways.

**Note:** The sensors are inserted into the heat exchanger section!

Size 14 - 40



Sensor placement, one sensor in each heat exchanger section (x 2) on the exhaust air side, 100 mm down from the cold corner and centred sideways.

**Note:** The sensors are inserted into the heat exchanger section!



## 3. Technical data

Supply voltage 24 VAC +/- 10%  $< 100 \, \text{mA}$ Power consumption

In-operation indication green LED on the PCB flashes

during test sequence

Air handling unit in yellow LED on the PCB operation

Defrost. Indication yellow LED on the PCB

**DIP** switches setting of temperature, time

and output signal during

defrosting

to invert the output signal Strapping JP1/JP2/JP3

during normal operations

Ambient temperature 0...+50 °C

Weight 500 g Dimensions,

length x width x depth

250 x 180 x 80 mm

Degree of protection IP54

knockout holes, Cable inputs round enclosure

## 4. Function

The heat exchanger's damper actuator and temperature sensor (accessory TBLZ-1-80) are connected to the module.

The module is controlled by an external control signal, which can be inverted with a jumper for each damper actuator (JP1, JP2 and JP3).

Defrosting is initiated by temperature sensors 1 of 2 (accessory TBLZ-1-80). The section that initiates defrosting, is defrosted first. The defrosting temperature is adjustable and can be changed using the DIP switches 1-4.

Defrosting is carried out during the set time. The time can be set with DIP switch 5.

Output signal (0 or 10 V) for defrosting can be changed with DIP switches 6, 7 and 8.

Defrosting is activated in the event of a open circuit or a defective temperature sensor.

#### Test sequence

Pulse activation of DI2 (terminals 7 and 8) starts the test sequence. The test sequence first gives the output signal 0 V to all damper actuators for 3 minutes, it then gives the output signal 10 V for 3 minutes.



## 5. Electrical connections

