

# REACT PX GMB

## Instructions for Use

REACT PX GMBa (circular), REACT PX GMBb (rectangular)

24/07/2025  
Art. 1546452

## Key to symbols

### Symbols on the machine

This product complies with applicable EU directives



### Symbols in these Instructions for Use

Warning/Caution!



Risk of crushing



## Application area

The product is a pressure regulating damper designed for comfort ventilation indoors. The product is used to regulate the supply air or exhaust air pressure in ventilation ducts.

The product may not be used for anything other than its intended use.

### General



Read through the entire instructions for use before you install/use the product and save the instructions for future reference. It's not permissible to make changes or modify this product other than those specified in this document.

### The packaging contains

1 x REACT PX GMB

1 x Instructions for use

### Protective equipment



Always use appropriate personal protective equipment for the work in question, in the form of gloves, respirators and protective glasses during handling, installation, cleaning and service/maintenance.

### Electrical safety



Permitted voltage, see "Electrical data". It is not permissible to insert foreign objects into the product's contactor connections or the electronics's ventilation openings; risk for short circuiting.

24 V isolation transformer to be connected should comply with the provisions of IEC 61558-1.

Cable sizing must be carried out for cabling between the product and the power supply source.

Disconnect the power supply when working on the product and it is not required to be running.

Always follow the local/national rules for who shall be permitted to carry out this type of electrical installation.

### Other risk



When the product is voltage fed, the damper will either open or close. This can entail a certain risk of pinch injuries, for example, to the fingers if these are placed between the damper blade and ventilation duct when the damper blade rotates. The product's actuator is equipped with a release button that permits manual control of the damper blade, always ensure this is activated before working on the internal parts of the damper.



### Handling

- Always use appropriate transport and lifting devices when the product is to be handled to reduce ergonomic loads.
- The product must be handled with care.

### Installation

- Moist, cold and aggressive environments must be avoided.
- Avoid installing the product near a heat source.
- Assemble the product according to applicable industry regulations.
- Install the product so that it is not accessible by unauthorized persons, for example above a suspended ceiling.
- Install the product for easy access during service/maintenance.
- Supplement the duct system with a cleaning hatch in the vicinity of the product to facilitate cleaning.
- If the product is mounted above a fixed ceiling, the inspection hatch must be located so that the product is accessible for inspection.
- If the product is mounted so that it is possible to gain access to the inside of the product, it must be supplemented with appropriate protection, for example, a ventilation unit.
- If the product is mounted in cold areas, the whole product must be externally insulated against condensation.
- For installation, the accessory FSR is recommended.
- The product can be installed position-independent.
- It is recommended to mount the product so that the product's display is visible.
- The product must be laid down prior to installation so that it cannot fall over.
- Check to make sure that the product doesn't have any visible defects.
- Check that the product is properly secured after it has been installed.
- Use the product's eyes to secure the cables with cable ties.
- Check that all cables are properly secured in place after installation.
- Check that the actuator/controller is properly mounted.



The document was originally written in Swedish

**Swegon**

# Installation, torque, dimensions and weights

## Circular design

### Dimensions

REACT PX GMB Size	Duct size (Nominal) Ød (in)	Inlet diameter Ød (in)	A (in)	B (in)	C (in)	E (in)	F (in)	G (in)	Torque (lbf.in.)	Weight (lb)
100	4	3.9	8.3	1.7	7.5	8.7	2	2.8	89	3.1
125	5	4.9	8.3	1.7	8.7	8.7	2	2.8	89	3.3
160	6	6.0*	8.3	1.7	10.2	8.7	2	3.1	89	3.5
200	8	7.8	8.3	1.7	11.8	8.7	2	3.1	89	4.2
250	10	9.8	8.3	1.7	14.0	8.7	2	3.1	89	4.6
315	12	12.0*	8.3	1.7	16.3	8.7	2	3.1	89	5.7
400	16	15.7	10	0.8	19.9	10.4	2	3.1	89	7.9
500	20	19.6	10	0.8	23.8	10.8	2	3.1	89	11.2
630	24	24.0*	10	0.8	28.9	10.8	2	3.1	133	14.8

\*Dimensions including DUCT ADAPTER.

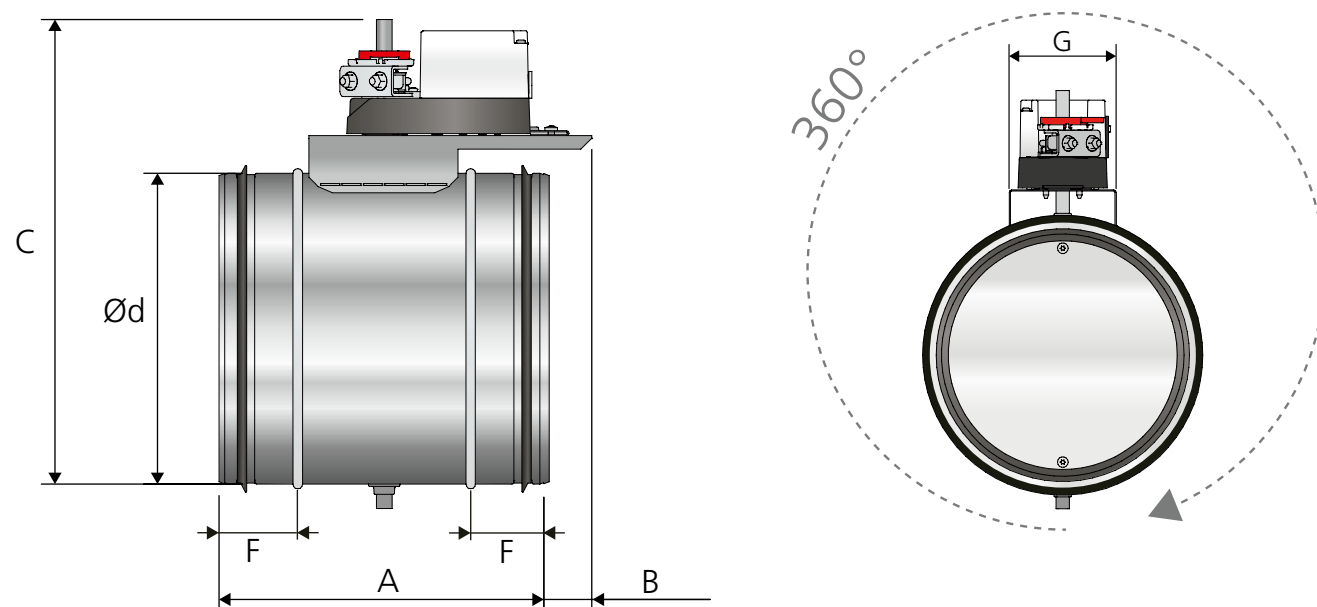


Figure 1. Dimensions (in), REACT PX GMB circular. The damper can be installed at an optional angle.

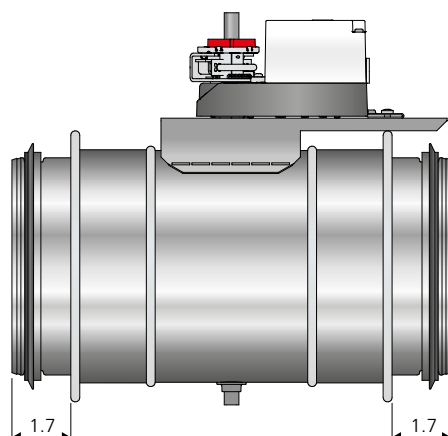


Figure 2. Dimensions (in), REACT PX GMB circular with DUCT ADAPTER installed.

## Installation

- The product's pressure measurement requires spacing as per the installation figures.
- In unfavourable conditions before or with disruption, the product's tolerances cannot be guaranteed.
- Installation is position dependent.
- The product can be installed horizontally or vertically.
- The user manual is supplied on delivery, but can also be downloaded from [www.swegon.com](http://www.swegon.com).

## Distance requirements

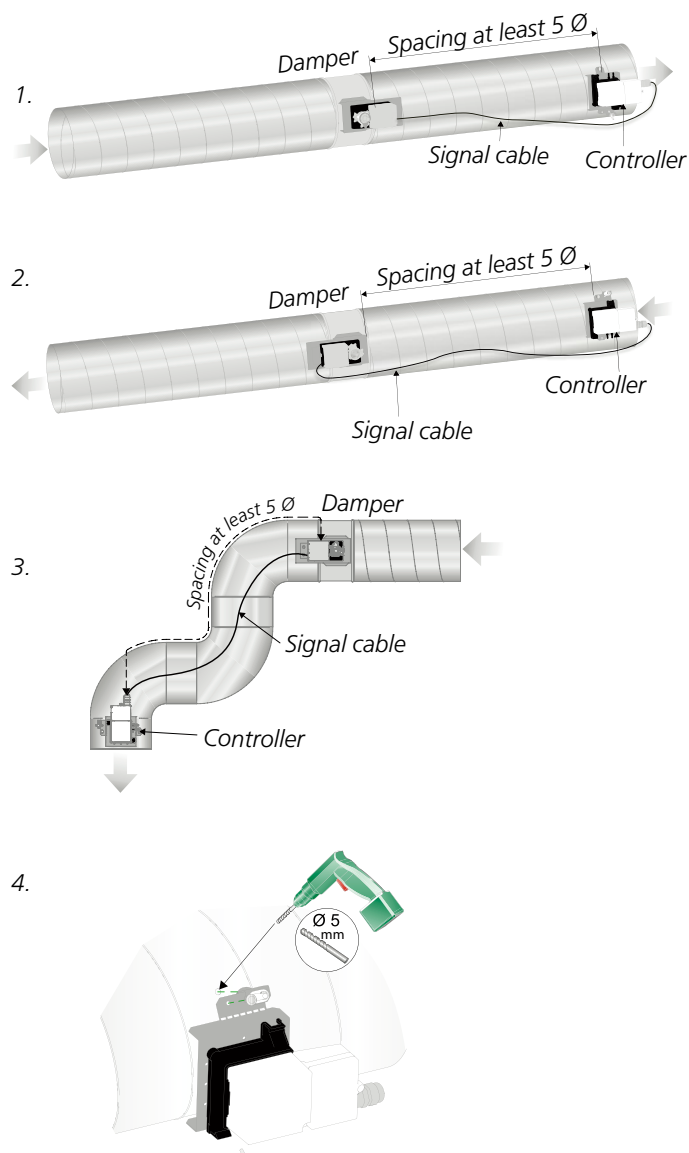


Figure 3. Distance requirements in circular ducts, number of Ø before and after product:

1. At least  $5 \times \text{Ø}$  after the damper (supply air).
2. At least  $5 \times \text{Ø}$  before the damper (exhaust air).
3. Examples of how spacing can be measured.
4. Controller installation.

## Installation in the duct system

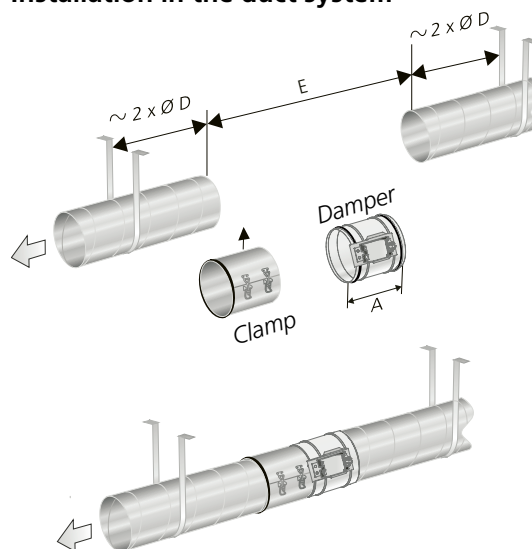


Figure 4. Installation in the duct system. The ducts must be firmly fixed to the frame of the building on each side of the product.

## Rectangular design

### Dimensions

REACT PX GMB Size	Duct size (Nominal) (in)	Inlet dimensions BxH (in)	Torque (lbf.in.)	Weight (lb)
200 x 200	8x8	7.9x7.9	89	9.0
300 x 200	12x8	11.8x7.9	89	10.6
400 x 200	16x8	15.7x7.9	89	12.1
500 x 200	20x8	19.7x7.9	89	13.5
600 x 200	24x8	23.6x7.9	89	15.0
700 x 200	28x8	27.6x7.9	89	16.5
800 x 200	32x8	31.5x7.9	89	18.1
1000 x 200	39x8	39.4x7.9	89	20.9
300 x 300	12x12	11.8x11.8	89	13.2
400 x 300	16x12	15.7x11.8	89	15.0
500 x 300	20x12	19.7x11.8	89	16.8
600 x 300	24x12	23.5x11.8	89	18.5
700 x 300	28x12	27.6x11.8	89	20.3
800 x 300	32x12	31.5x11.8	89	22.1
1000 x 300	39x12	39.4x11.8	89	25.6
400 x 400	16x16	15.7x15.7	89	18.1
500 x 400	20x16	19.7x15.7	89	20.1
600 x 400	24x16	23.5x15.7	89	22.1
700 x 400	28x16	27.6x15.7	89	24.0
800 x 400	32x16	31.5x15.7	89	26.2
1000 x 400	39x16	39.4x15.7	89	30.4
1200 x 400	47x16	47.2x15.7	89	34.4
1400 x 400	55x16	55.1x15.7	89	38.6
1600 x 400	63x16	63.0x15.7	89	42.8
500 x 500	20x20	19.7x19.7	89	23.2
600 x 500	24x20	23.5x19.7	89	25.6
700 x 500	28x20	27.6x19.7	89	27.8
800 x 500	32x20	31.5x19.7	89	30.2
1000 x 500	39x20	39.4x19.7	89	34.8
1200 x 500	47x20	47.2x19.7	89	39.7
1400 x 500	55x20	55.1x19.7	89	44.3
1600 x 500	63x20	63.0x19.7	89	49.0
600 x 600	24x24	23.5x23.5	89	28.9
700 x 600	28x24	27.6x23.5	89	31.5
800 x 600	32x24	31.5x23.5	89	34.2
1000 x 600	39x24	39.4x23.5	89	39.5
1200 x 600	47x24	47.2x23.5	89	44.8
1400 x 600	55x24	55.1x23.5	89	50.7
1600 x 600	63x24	63.0x23.5	89	55.3
700 x 700	28x28	27.6x27.6	89	35.1
800 x 700	32x28	31.5x27.6	89	38.1
1000 x 700	39x28	39.4x27.6	89	44.1
1200 x 700	47x28	47.2x27.6	89	49.8
1400 x 700	55x28	55.1x27.6	89	55.8

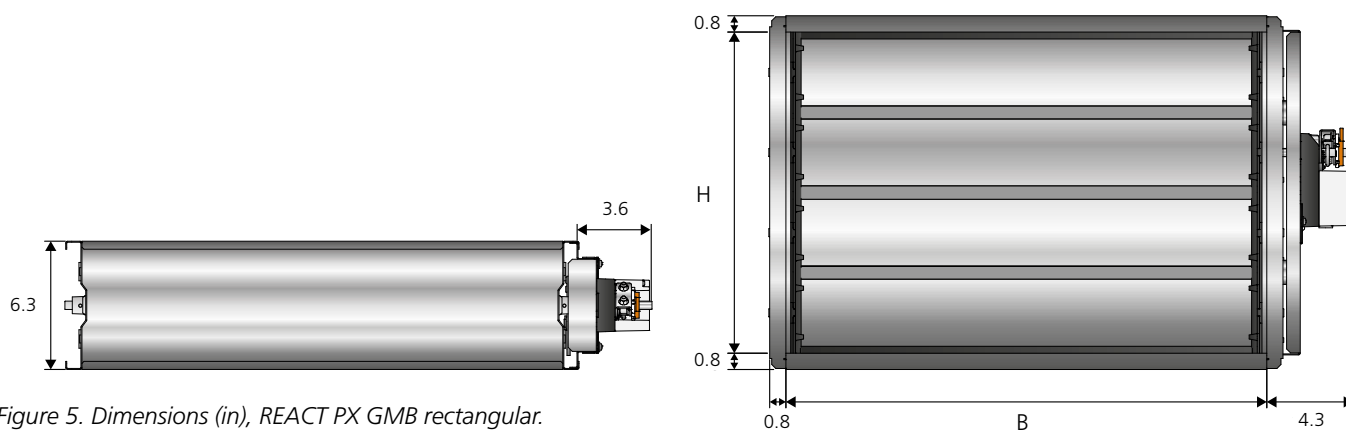


Figure 5. Dimensions (in), REACT PX GMB rectangular.

## Installation

- The product's pressure measurement requires spacing as per the installation figures.
- In unfavourable conditions before or with disruption, the product's tolerances cannot be guaranteed.
- Damper shafts must be installed horizontally.
- For rectangular ducts, always install the damper so that the controller/actuator is placed along the side of the duct.
- The user manual is supplied on delivery, but can also be downloaded from [www.swegon.com](http://www.swegon.com).

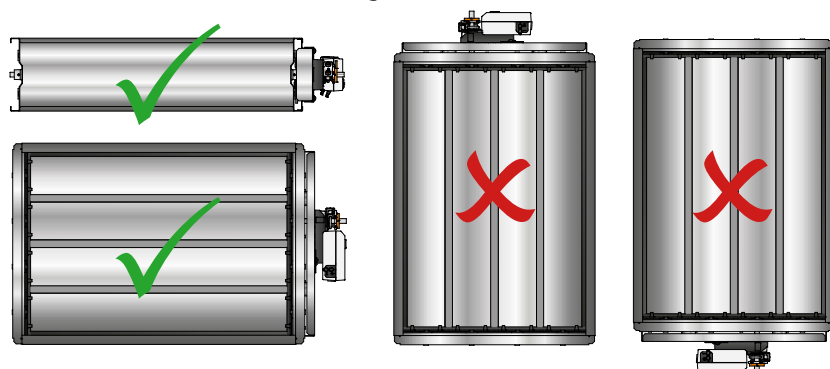


Figure 6. Installation - For rectangular ducts, always install the damper so that the controller/actuator is placed along the side of the duct.

## Straight duct section and distance requirements

Type of obstruction	E
One 90° bend	$E = 2 \times B$
T piece	$E = 2 \times B$

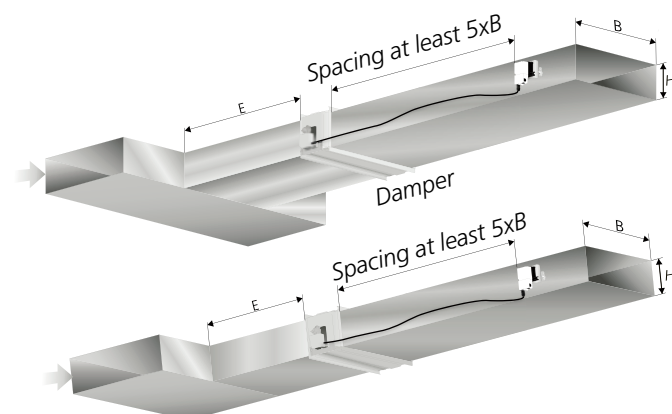


Figure 7. Straight duct section and distance requirements in rectangular ducts.

E = Straight section

B = Width of duct

H = Height of duct

# Connection

- 1-2 – Supply voltage

3 – Control signal (Y)

4 – Actual value signal (U)

A – Modbus (-CA)

B – Modbus (+CB)
- 24 V AC/DC

0..10/(2..10) V DC

0..10/(2..10) V DC
- For further calculations of Y and U, see the formulas on page 10.

Load on output 4: max. 0.5 mA.

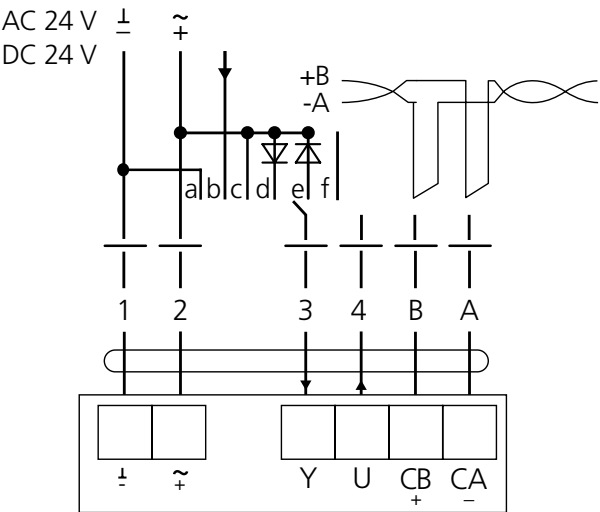


Figure 8. Connection.

## Regulation and forced control via analog control signal

See connection in the wiring diagram, figure 8.

	a	b	c	d	e	f
Signal						
	3	3	3	3	3	3
Mode 2...10 V	Closed	Pmin <sup>1</sup>	Pmax	Open <sup>2</sup>	Closed <sup>3</sup>	Pmin
Mode 0...10 V	Pmin	Pmin <sup>1</sup>	Pmax	Open <sup>2</sup>	Closed <sup>3</sup>	Pmin

<sup>1</sup>Control signal 0-10 V DC / 2-10 V DC  
<sup>2</sup>Positive half-wave, AC only  
<sup>3</sup>Negative half-wave, AC only

Mode 2-10 V: Damper closed < 0.8 V

## Electrical connection actuator

A signal cable is connected between the actuator and controller's connection cables as per the numbers/colour coding. For example, 1 to 1, or black to black. See Figure 8.  
Connection points and signal cable not included.

### Controller

Fixed connection cable,  
39.4 in with cable size 4x18 AWG

### Actuator

Fixed connection cable,  
39.4 in with cable size 4x18 AWG

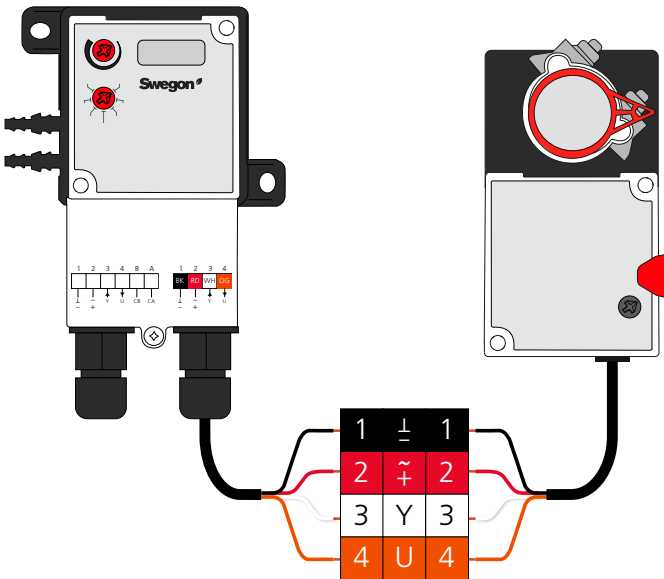


Figure 9. Connection between actuator and controller.

## Length of signal cable

Max cable length between controller and actuator.

Cable area	Max. cable length
18 AWG	66 ft
17 AWG	98 ft
16 AWG	148 ft
14 AWG	246 ft

## Pressure tube

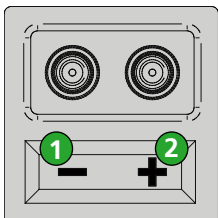


Figure 10. Tube couplings actuator.

1. Pressure tube for exhaust air installation.
2. Pressure tube for supply air installation.

# Handling

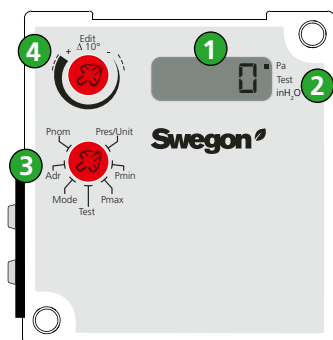


Figure 11. Gruner controller.

1

## Display

Display for setting and changing of values directly on the controller with a screwdriver. The display only shows three figures. In the case of larger values, apostrophes are shown and the remaining figures are hidden.

- 1000 = 1'00
- 10000 = 10'0
- 1278 = 1'27

2

## Unit matrix

The unit matrix can be read on the label/checked against the required values on the display.

Pa: Square is shown in the top right corner of the display.

inH<sub>2</sub>O\*10<sup>-3</sup>: Square is shown in the bottom right corner of the display.

3

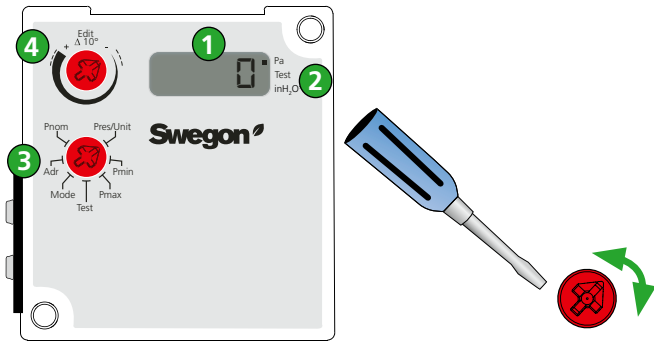
## Function wheel

To select among the menus.

4

## Edit wheel

To select a sub menu or to change the values that are shown on the display. The value flashes twice when a new value has been accepted.



## Setting and reading of parameters

1. Select the required menu by turning the Function wheel.
2. Set the values or select sub menus by turning the Edit wheel.
3. The value flashes twice when a new value has been accepted.

## Actuator settings

Menu	Display	Description
<b>Pres/Unit</b>	Pa Test inH <sub>2</sub> O*10 <sup>-3</sup>	Shows set point (flashes until the set point is reached) Change of unit, square in the display indicates the selected unit
<b>Pmin</b>	Pa Test inH <sub>2</sub> O*10 <sup>-3</sup>	Adjustment to required min. value (set point Y = 0 / 2 V DC) The min. value must be smaller than the max. value
<b>Pmax</b>	Pa Test inH <sub>2</sub> O*10 <sup>-3</sup>	Adjustment to required max. value (set point Y = 10 V DC) The max. value must be larger than the min. value
<b>Test</b>	 off on oP cL Lo Hi AdP 123	Forced control. Square in the display indicates active test mode. Alternately shows test mode/current air flow. Disconnects automatically after 10 hours. Normal operation Actuator stops in the current position Opens the damper fully Closes the damper fully Damper regulates to selected min. value Damper regulates to selected max. value End position calibration Shows the current software version
<b>Mode</b>	 0-i 2-i 0-n 2-n	Actuator control. 0-10 V DC, Analog, Inverted direction of rotation (NO) 2-10 V DC, Analog, Inverted direction of rotation (NO) 0-10 V DC, Analog, Normal direction of rotation (NC), can only be changed via Modbus 2-10 V DC, Analog, Normal direction of rotation (NC), can only be changed via Modbus
<b>ADR</b>	 1 024	Bus communication, see How to use Modbus Modbus address 1...247 Communication settings 0 1...0 24
<b>Pnom</b>	Pa Test inH <sub>2</sub> O*10 <sup>-3</sup>	Not used.



## How to use Modbus

Modbus tables can be found in a separate document (REACT Gruner – Modbus settings).

By turning the Edit wheel, it is possible to set the actuator's Modbus address. It is possible to set the address from 1 to 247. If the value selector is turned to end stop "+", the display will show a "2". This makes it possible to select the second level. If the second level is selected, this is indicated in the display by a small circle.

Display number	Baud Rate - Parity - Stop bit
1 <sup>3</sup>	1200-None-2
2 <sup>3</sup>	1200-Even-1
3 <sup>3</sup>	1200-Odd-1
4	2400-None-2
5	2400-Even-1
6	2400-Odd-1
7	4800-None-2
8	4800-Even-1
9	4800-Odd-1
10	9600-None-2
11	9600-Even-1
12	9600-Odd-1
13	19200-None-2
14 <sup>4</sup>	19200-Even-1
15	19200-Odd-1
16	38400-None-2
17	38400-Even-1
18	38400-Odd-1
19 <sup>3</sup>	1200-None-1
20	2400-None-1
21	4800-None-1
22	9600-None-1
23	19200-None-1
24	38400-None-1

<sup>3</sup> Limited data length per reading of max. 8 addresses

<sup>4</sup> Default setting

## Trouble shooting

### The product does not communicate over Modbus

- Make sure that the product is energised.
- Check the product's Modbus connection.
- Check the product's communication settings.
- Check that the product has the right and unique Modbus address.

### The product shows the incorrect/no air pressure

- Make sure that the product is energised.
- Make sure that the product is installed according to the recommended distance to disruptions, see "Installation".
- Check that there is air pressure.
- Check that the measuring tube is mounted correctly, plus for supply air function or minus for exhaust air function.
- Check that the measuring tubes are undamaged and not creased.
- Check the pressure in the measuring tube. Check the pressure in the measuring nipple.

### The product does not regulate the air pressure

- Make sure that the product is energised.
- Check that the damper motor has not become detached from the damper shaft.
- Check that the damper motor works by pressing in the motor's release button, turn the damper shaft, release the release knob and then see whether the damper motor starts to move.
- Check that the product is connected correctly.
- Check that the product is not force controlled.

### The product does not regulate the desired air pressure

- Check that the settings for Pmin and Pmax correspond with the desired regulation range.
- Check the electrical connection for the required function, see wiring diagrams in the document "REACT Gruner Description of functions & wiring diagrams".

### Product does not exit test mode

- Check that the product is connected correctly, check the "Y" signal and polarity on "G" and "G0". See "Connections".
- Check the set point settings for Pmin and Pmax. The value of Pmax must be higher than Pmin in order for the product to be in automatic mode.
- If Modbus communication is used for the damper, test mode can be active via the communication. Try disconnecting the Modbus cables and attempt to set the motor in automatic mode. See "Use".

## Cleaning

Ideally, the product should be cleaned in connection with the cleaning of the rest of the ventilation system.

### Cleaning of electrical components

- If needed, use a dry cloth to clean the components.
- Never use water, detergent and cleaning solvent or a vacuum cleaner.

### External cleaning

- If necessary use tepid water and a well-wrung cloth.
- Never use detergent and cleaning solvent or a vacuum cleaner.

### Internal cleaning

- When cleaning the ventilation system, the product must be dismantled if there are no cleaning hatches close to the product.
- Cleaning equipment such as whisks and the like must not be fed through the product.
- If necessary remove dust and other particles that can be present in the product.
- Never use detergent and cleaning solvent or a vacuum cleaner.

## Service/maintenance

- The product does not require any maintenance, except for any cleaning when necessary.
- In connection with a service, mandatory ventilation inspection or cleaning of the ventilation system, check that the general condition of the product appears to be good. Pay particular attention to the suspension, cables and that they sit firmly in place.
- It's not permissible to open or repair electrical components.
- If you suspect that the product or a component is defective, please contact Swegon.
- A defective product or component must be replaced by an original spare part from Swegon.

## Materials and surface treatment

All sheet-metal parts are galvanized sheet steel (Z275).

## Disposal

Waste must be handled according to local regulations.

## Product warranty

The product warranty or service agreement will not be valid/will not be extended if: (1) the product is repaired, modified or changed, unless such repair, modification or change has been approved by Swegon AB; or (2) the serial number on the product has been made illegible or is missing.

## Performance checks

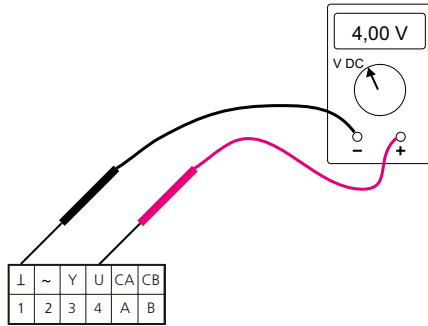


Figure 12. Shows how to connect a voltmeter for checking the actual value.

### Formulas for calculating air pressure

The following applies for analog control.

Control signal 0..10 V DC give the following formulas:

- Calculation of the current pressure ( $P_{act}$ ) when you know the value of the control signal (Y):

$$P_{act} = P_{min} + \frac{Y}{10 \text{ V DC}} \cdot (P_{max} - P_{min})$$

- Calculation of the current actual value (U) when you know the value of the current pressure ( $P_{act}$ ):

$$U = 10 \text{ V DC} \cdot \frac{P_{act}}{300}$$

Control signal 2..10 V DC gives the following formulas:

- Calculation of the current pressure ( $P_{act}$ ) when you know the value of the control signal (Y):

$$P_{act} = P_{min} + \frac{Y - 2 \text{ V DC}}{8 \text{ V DC}} \cdot (P_{max} - P_{min})$$

- Calculation of the current actual value (U) when you know the value of the current pressure ( $P_{act}$ ):

$$U = 2 \text{ V DC} + 8 \text{ V DC} \cdot \frac{P_{act}}{300}$$

Key to formulas above:

Y = control signal in [V] DC.

U = actual value signal in [V] DC.

$P_{act}$  = current air pressure in [Pa, inH<sub>2</sub>O×10<sup>-3</sup>].

$P_{min}$  = set min. pressure in [Pa, inH<sub>2</sub>O×10<sup>-3</sup>].

$P_{max}$  = set max. pressure in [Pa, inH<sub>2</sub>O×10<sup>-3</sup>].

## Replacing the damper motor

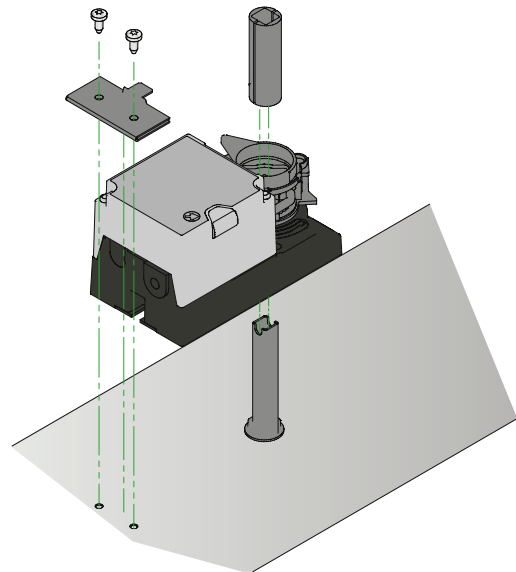


Figure 13. Dismantling the damper motor.

1. Disconnect the cable.
  2. Disconnect the measuring tubes.
  3. Set damper motor to the open position.
  4. Loosen the nuts on the shaft clamp (nuts: 8 mm).
  5. Dismantle 2 screws for the locking strip (screws: TX20).
  6. Lift off the damper motor and shaft adapter (The rectangular design has a round damper shaft and no shaft adapter).
  7. Reassemble in the reverse order
- Note: Positioning of damper blade and locking strip, see figures 14 and 15.

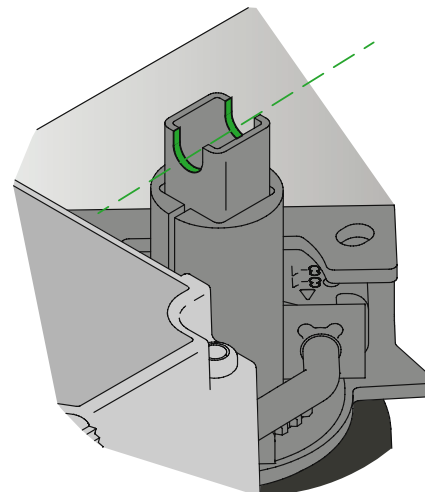


Figure 14. Recess in the damper shaft indicates the position of the damper.

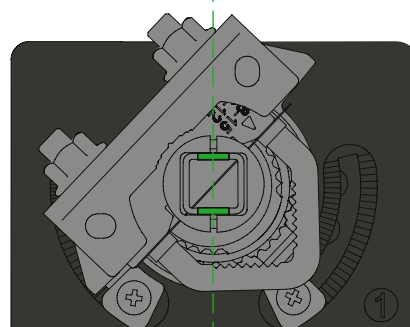


Figure 15. Damper open. Jumper to the left.

## Technical data

IP class:	IP42
Corrosivity class:	C3
Pressure class:	A
Leakage classes according to SS-EN 1751	
- Leakage class, casing:	C
- Leakage class circular damper, closed:	4
- Leakage class rectangular damper, closed:	3
Running times open/close (90°):	
89 lbf.In/133 lbf.In:	150 s
Ambient temperature	
Operation:	32–122°F
Storage:	-4–176°F
RH:	10 - 95% (non-condensing)
CE marking:	2006/42/EC (MD) 2014/30/EU (EMC) 2011/65/EU (RoHS2)

## Electrical data

Power supply:	24 V AC/DC ±15% 50 - 60 Hz
Connection to screw terminals, cable size	6 x 20-14 AWG
	<i>See Figure 3.</i>
Power consumption, for transformer rating:	
REACT PX GMB 89 lbf.In	2.6 W
REACT PX GMB 133 lbf.In	2.6 W
	4.8 VA
	4.8 VA
	<i>See torque in tables on pages 8 and 10.</i>

## Signal cable connection

### Controller

Fixed connection cable, 39.4 in with cable size	4x18 AWG
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### Actuator

Fixed connection cable, 39.4 in with cable size	4x18 AWG
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## Declaration of Conformity

Swegon AB hereby affirms that:

REACT PX GMBa complies with the essential characteristic demands and relevant regulations specified in the directives, 2006/42/EC (MD), 2014/30/EU (EMC) and 2011/65/EU (RoHS2):

The following standards have been observed:

EN ISO 12100:2010	Safety of machinery - General principles for design - Risk assessment and risk mitigation
EN 60204-1:2006	Safety of machinery - Electrical equipment of machines - Part 1: Generic standards
EN 60730-1:2011	Automatic electrical control and control unit for household use - Part 1: Generic standards
EN 61000-6-2:2007	Electromagnetic compatibility (EMC). Generic standards. Immunity for industrial environments
EN 61000-6-3:2007	Electromagnetic compatibility (EMC). Generic standards. Emission standard for residential, commercial and light-industrial environments



Person responsible for this declaration:

Name: Freddie Hansson, R&D Manager Tomelilla

Address: Industrigatan 5, 273 21 Tomelilla, Sweden

Date: 18/12/2023

This declaration is applicable only if the product has been installed according to the instructions in this document and if no modifications or changes have been made on this product.

## References

www.swegon.com

Building Materials Declaration

REACT PX GMB Product data sheet

REACT Gruner – Description of functions & wiring diagrams

REACT Gruner – Modbus settings